

U. S. DOE Stationary Fuel Cell Program



*Virgin Islands
State Energy Office
November 18th – 20th 2003*

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U. S. Department of Energy*

National Energy Technology Laboratory

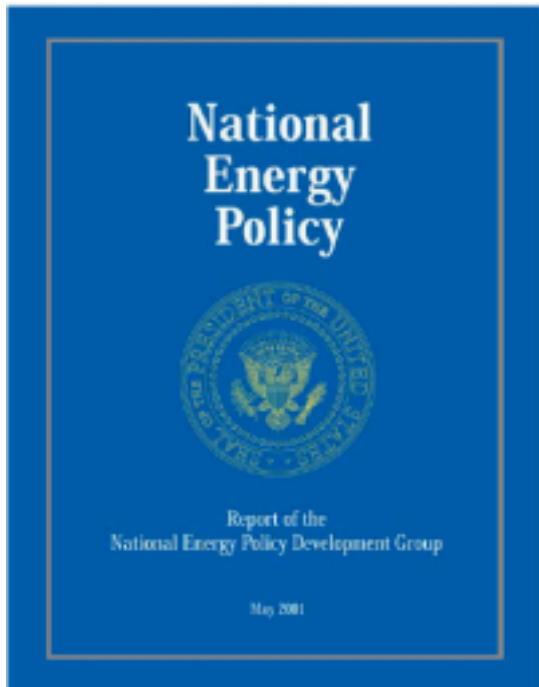


Office of Fossil Energy



The Challenge

Defining a Path to World Energy Future



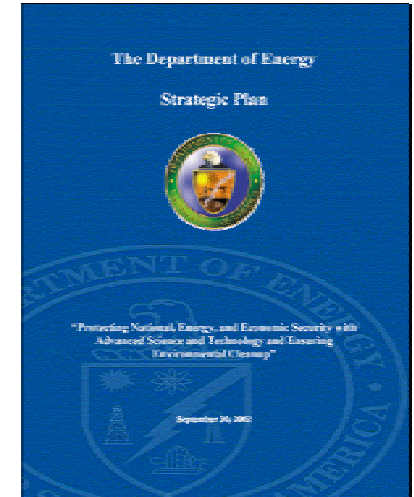
National Energy Policy

- Increasing America's domestic energy supplies
- Protecting America's environment
- Ensuring a comprehensive delivery system
- Enhancing national energy security

DOE Strategic Plan

September 30, 2003

Energy Strategic Goal: To protect our national and economic security by promoting a diverse supply and delivery of reliable, affordable, and environmentally sound energy.

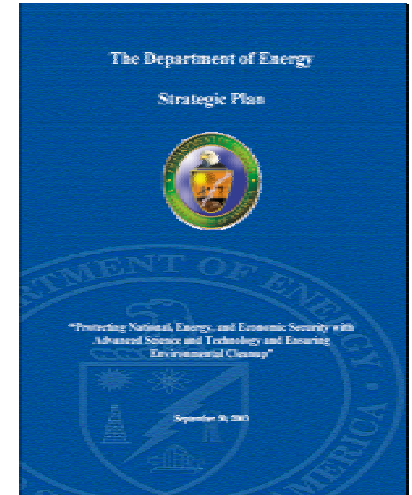


General Goal 4 – Energy Security: Improve energy security by developing technologies that foster a diverse supply of reliable, affordable, and environmentally sound energy by providing for reliable delivery of energy, guarding against energy emergencies, exploring advanced technologies that make a fundamental improvement in our mix of energy options, and improving energy efficiency.



Strategies to Achieve Goals

1. Partner with private sector, states and communities, national laboratories, colleges and universities, nongovernmental organizations, foreign allies, Congress and other Federal agencies to develop and bring to market technologies that advance energy efficiency.

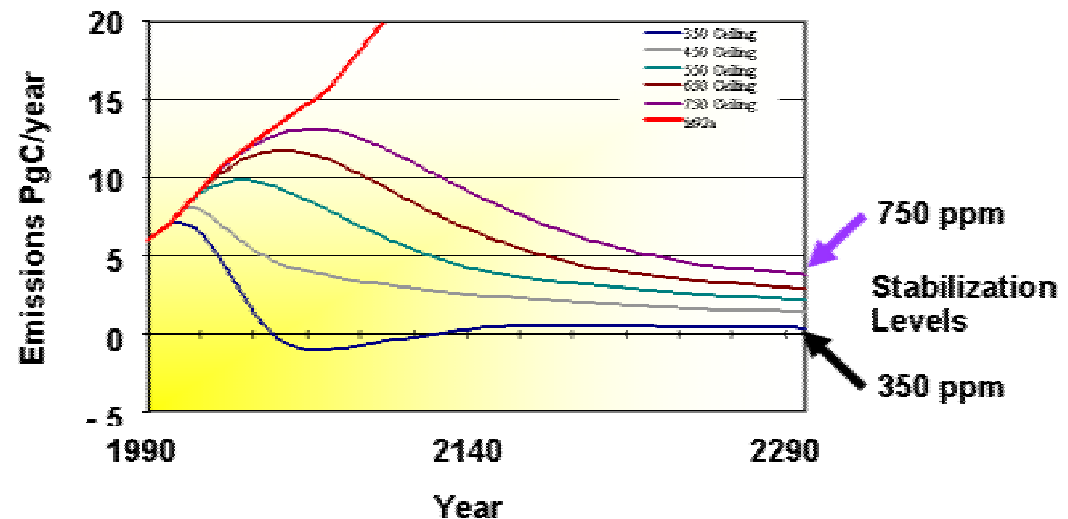


9. Develop technologies to reduce the vulnerability and increase the reliability of the electricity supplies, focusing on superconducting materials and distributed generation including relatively small-scale and modular energy generation devices.

13. Collaborate with industry to develop fuel-cell power technologies for multiple applications, especially transportation.

DOE Initiatives & Programs

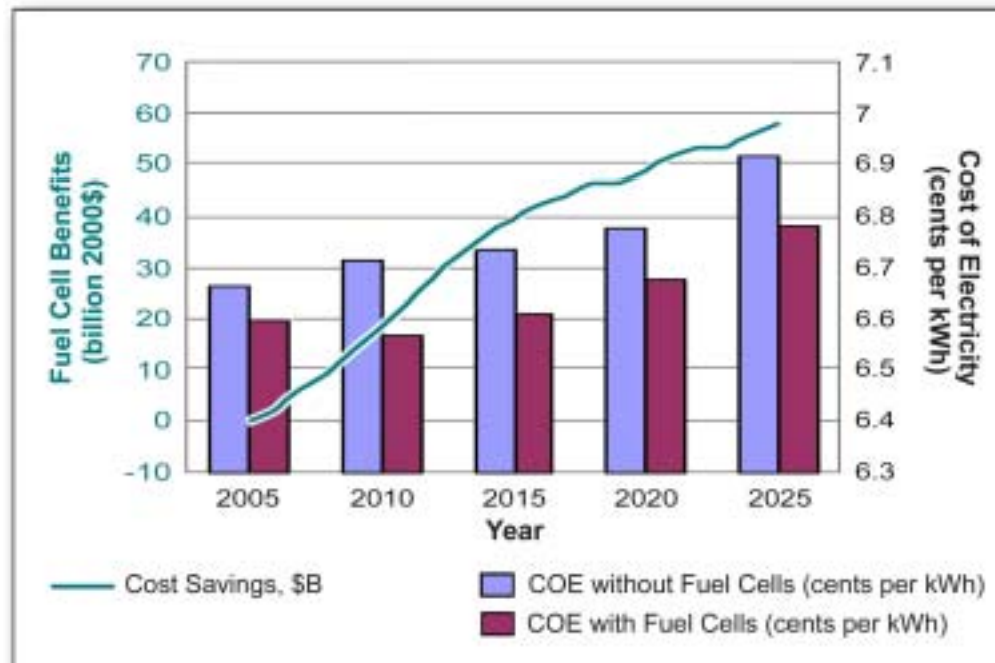
- **FreedomCAR**
- **Hydrogen Fuel Initiative**
- **FutureGen**
- **Clear Skies**
- **Climate Change**
- **Homeland Security**
- **Clean Coal Power**



DG Fuel Cells

Cost Savings from Market Penetration

- **\$50 billion cost savings from 72 GW by 2025**
 - 54.2 GW DG, 14.1 GW Central Power, 3.4 GW Buildings



Source – EIA NEMS High Gas Price Scenario using FE Program Targets

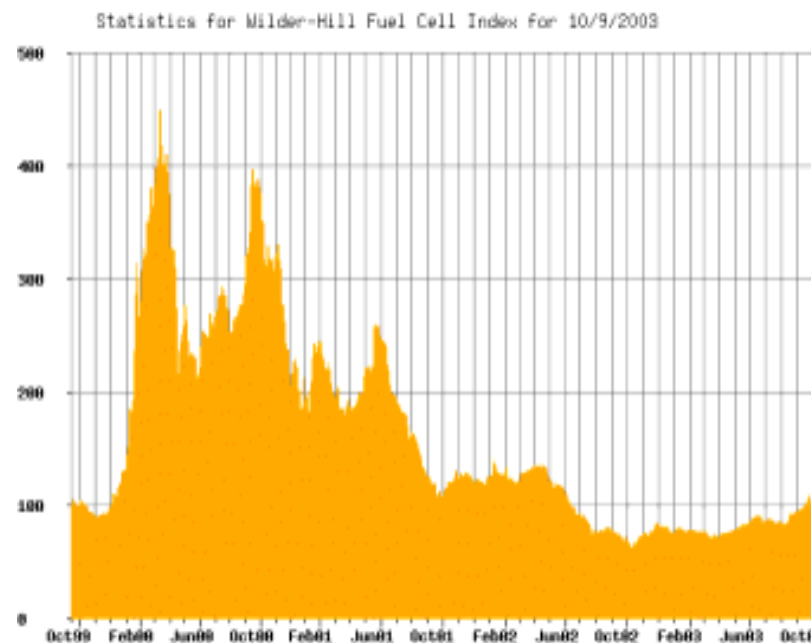
Good News for Fuel Cells

- DOE FreedomCAR and Hydrogen Fuel Initiative: \$1.2B
- DOE FutureGen: a \$1B, coal-based power & hydrogen
- World Bank-GEF-IFC issued January RFP for FC capital buydown in developing countries
 - \$2000/kW, \$54M program
- DOD capital buydown RFP issued in January (\$1000/kW)
 - \$3MM from DOD CERL, 10 new projects
- Several State programs/incentives
- World funding for SOFC has reached record levels
- Significant progress in planar SOFC configurations
 - power density, fuel utilization, scale-up
- SECA -- a major thrust of the U.S. DOE Fossil Energy R&D program
 - Strong industry, laboratory and university participation
- Transportation APU, military and micro-fuel cell market growing in size, applications and stock market interest
- Renewed interest in DG following 2003 blackout in New York
- Some Energy Bill provisions



The Bad News for Fuel Cells

- **Stock market opportunity gone for now:**
 - Less venture/investment capital for companies
 - Premature disappearance of small fuel cell companies
 - Corporate R&D funding greatly reduced
 - Low corporate investment spending for non-PEMFC's
- **State funds threatened**
 - 44 states facing deficits
- **“Early adopter” market shrinking**
 - Sticker shock
 - Poor warranties
 - Technical problems
- **High natural gas prices**
- **Some Energy Bill provisions**

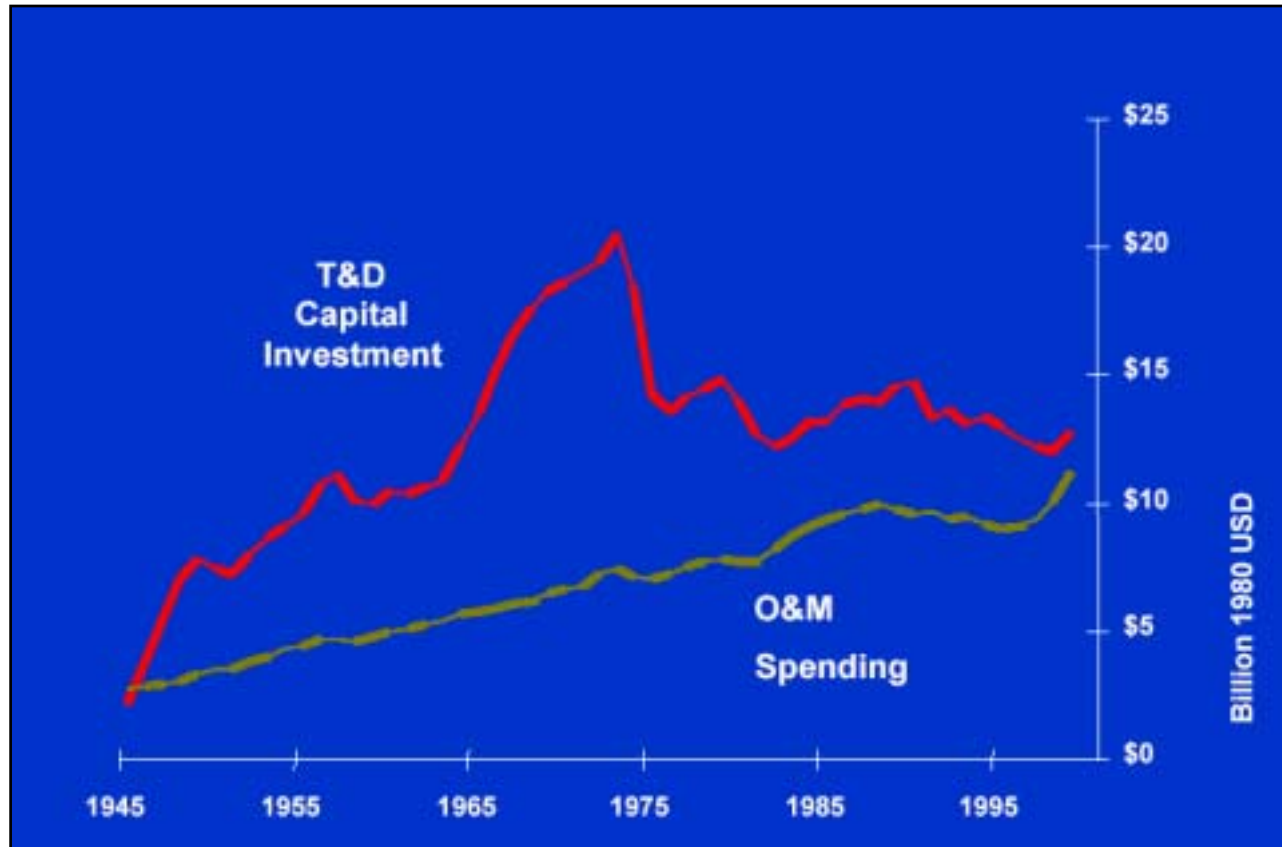


Source: The Hydrogen Fuel Cell Institute



T&D Investments

A Key Reason for Consideration of DG

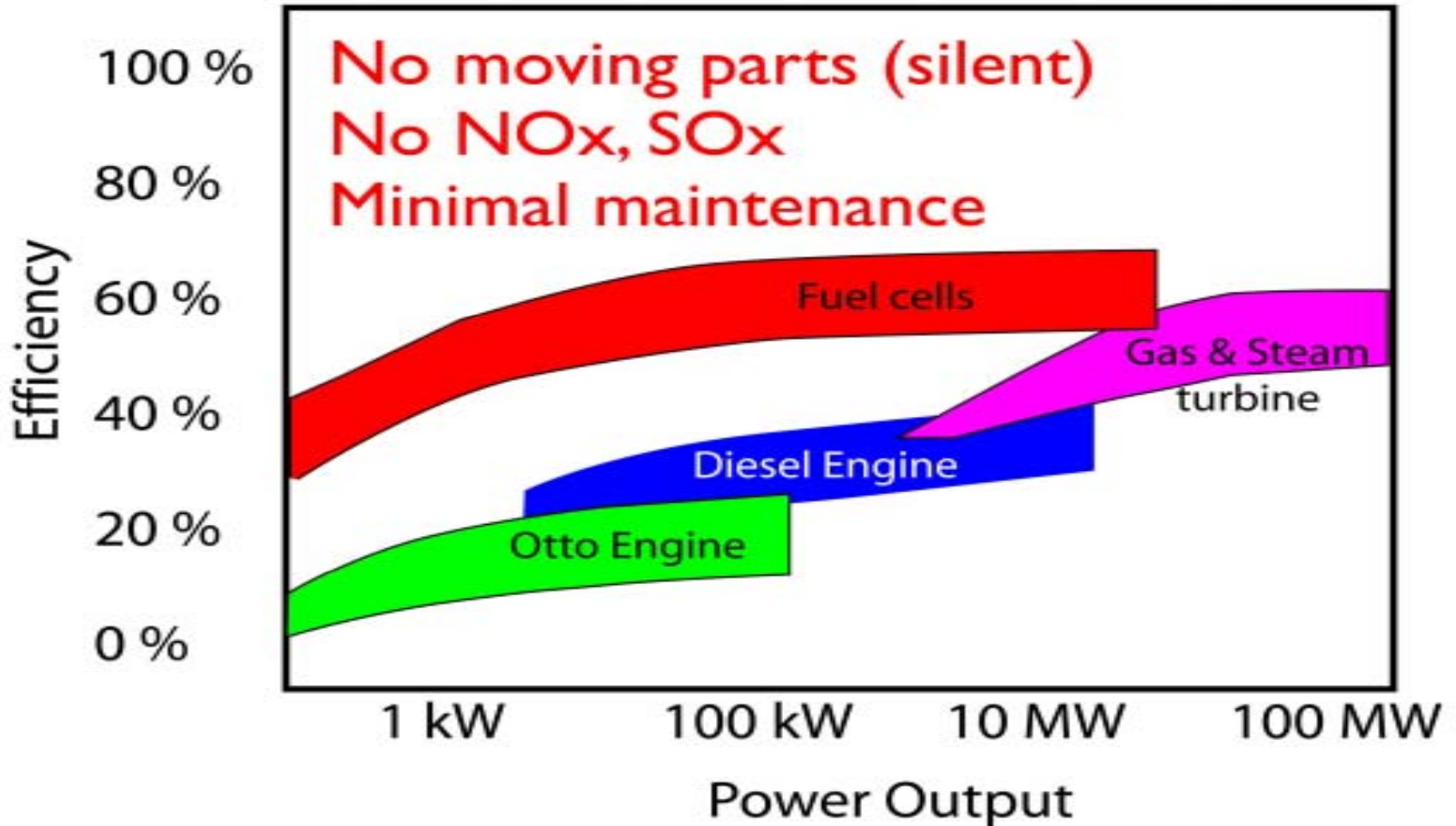


Asset base is reaching a critical age ...35+ Avg.



Source: GE – Nicholas W. Miller, Jan 2003

Clean efficient power but must be cost competitive with existing power generation



Types of Fuel Cells

	<u>SOFC</u>	<u>Molten Carbonate</u>	<u>Phosphoric Acid</u>	<u>Alkaline</u>	<u>Polymer Membrane</u>
Electrolyte	Y ₂ O ₃ -Stabilized ZrO ₂ (YSZ)	Li ₂ CO ₃ -K ₂ CO ₃	H ₃ PO ₄	KOH	Perfluoro-sulfonic acid
Cathode	Sr-doped LaMnO ₃	Li-doped NiO	Pt on C	Pt-Au	Pt on C
Anode	Ni/YSZ	Ni	Pt on C	Pt-Pd	Pt on C
Temperature	800-1000°C	650°C	200°C	100°C	90°C
Fuel	H ₂ , CO	H ₂ , CO	H ₂ , CO	H ₂	H ₂



FUEL CELL TECHNOLOGIES

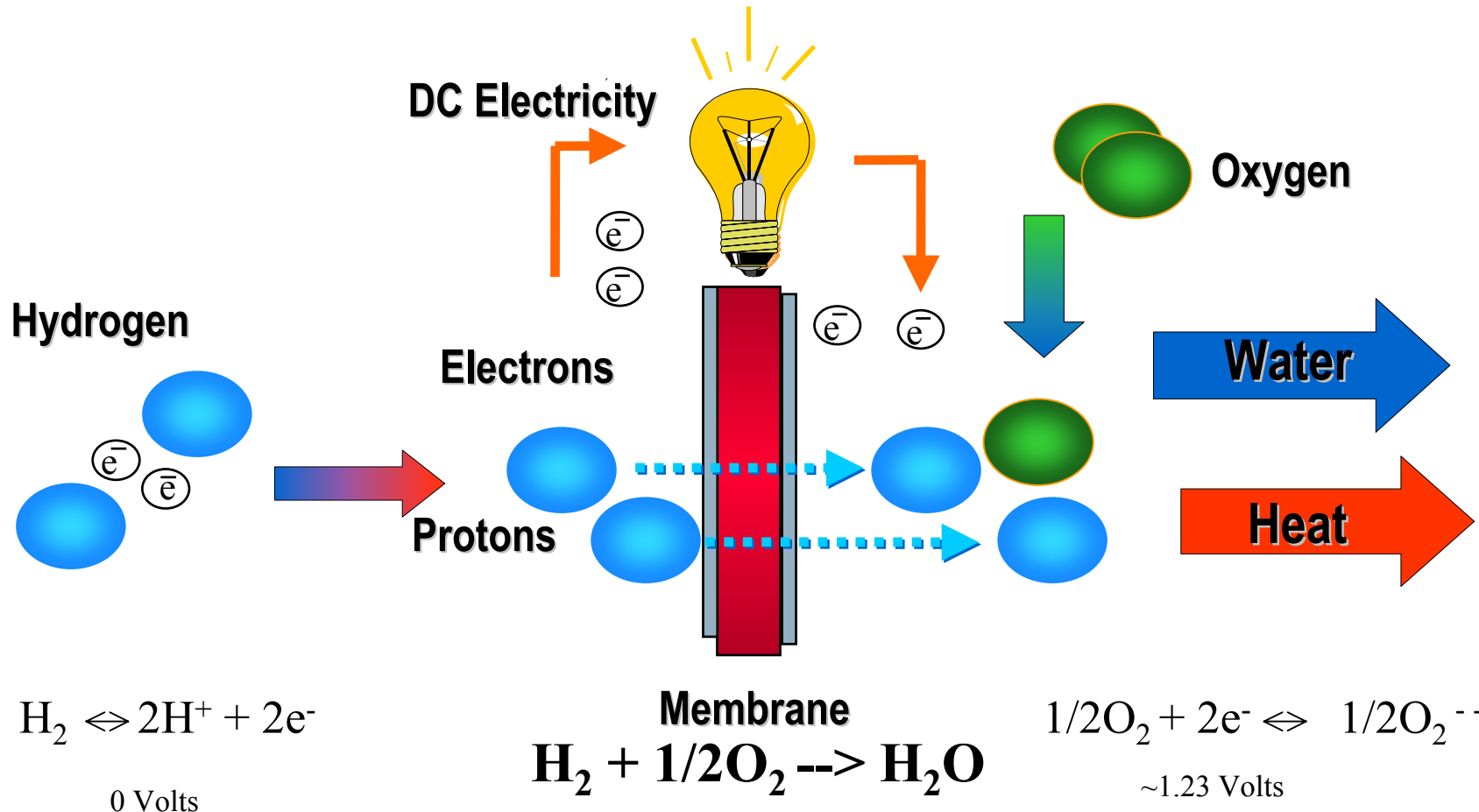
Fuel Cell Technology	Electrolyte	Operating Temperature	Efficiency (%)	
			Electrical	Overall
PEMFC	Ion exchange membrane	50 C	30-35	50-60
AFC	KOH	80 C	Low	Low
PAFC	Phosphoric Acid	200 C	36	80
MCFC	Alkali carbonates	650 C	45-55	75-80
SOFC - High Temp.	Solid metal oxide	980 C	45-47	75-80
SOFC - Reduced Temp.	Solid metal oxide	660 C	42-45	60-70

Source: SFCCG, Inc. (Aug. 1997)



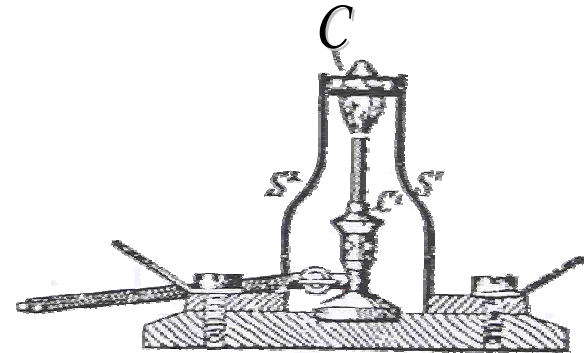
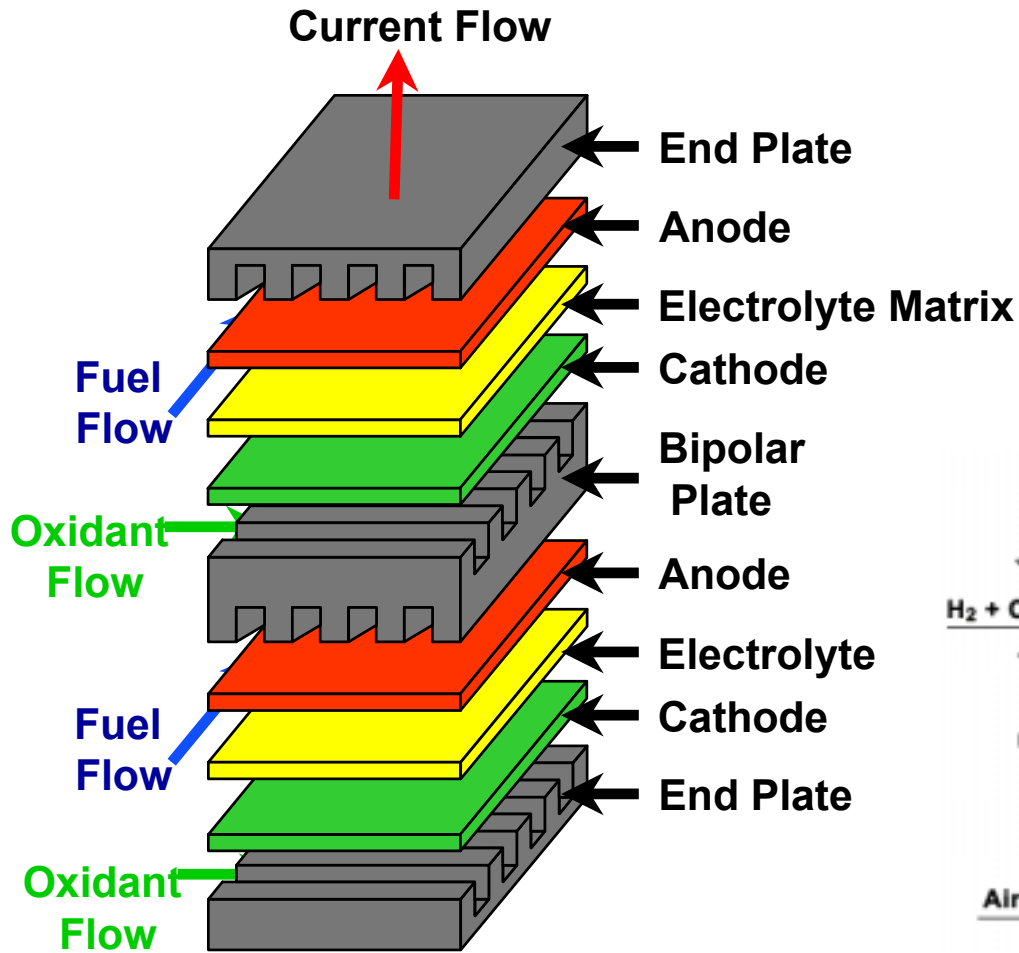
Fuel Cell Process

Polymer Electrolyte Fuel Cell



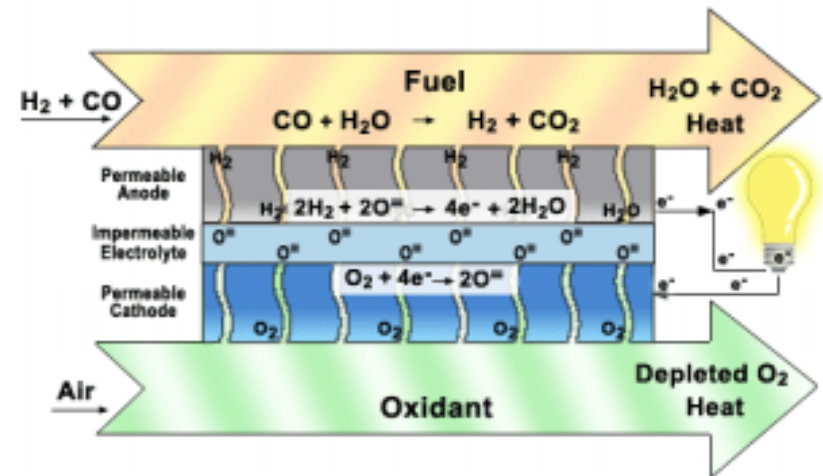
Approx. 1 volt or less/cell, therefore add cells together

Solid Oxide Fuel Cell



W. Nernst
 "Electrical Glow-Light"
 U.S. Patent 623,811 April 25, 1899

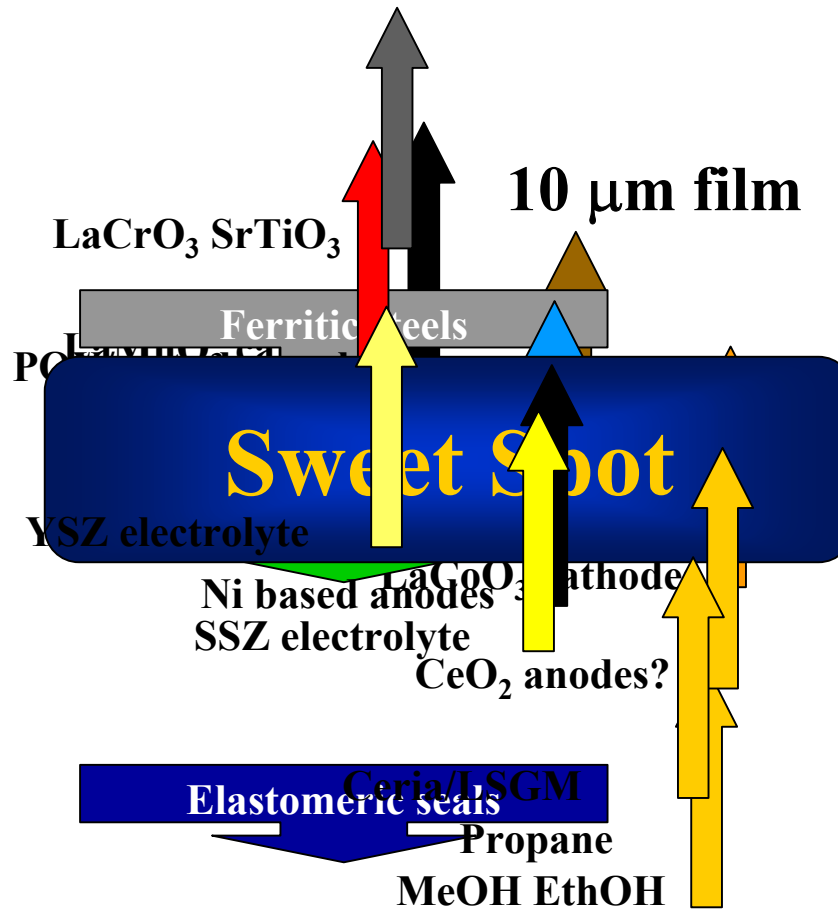
Solid Oxide Fuel Cell



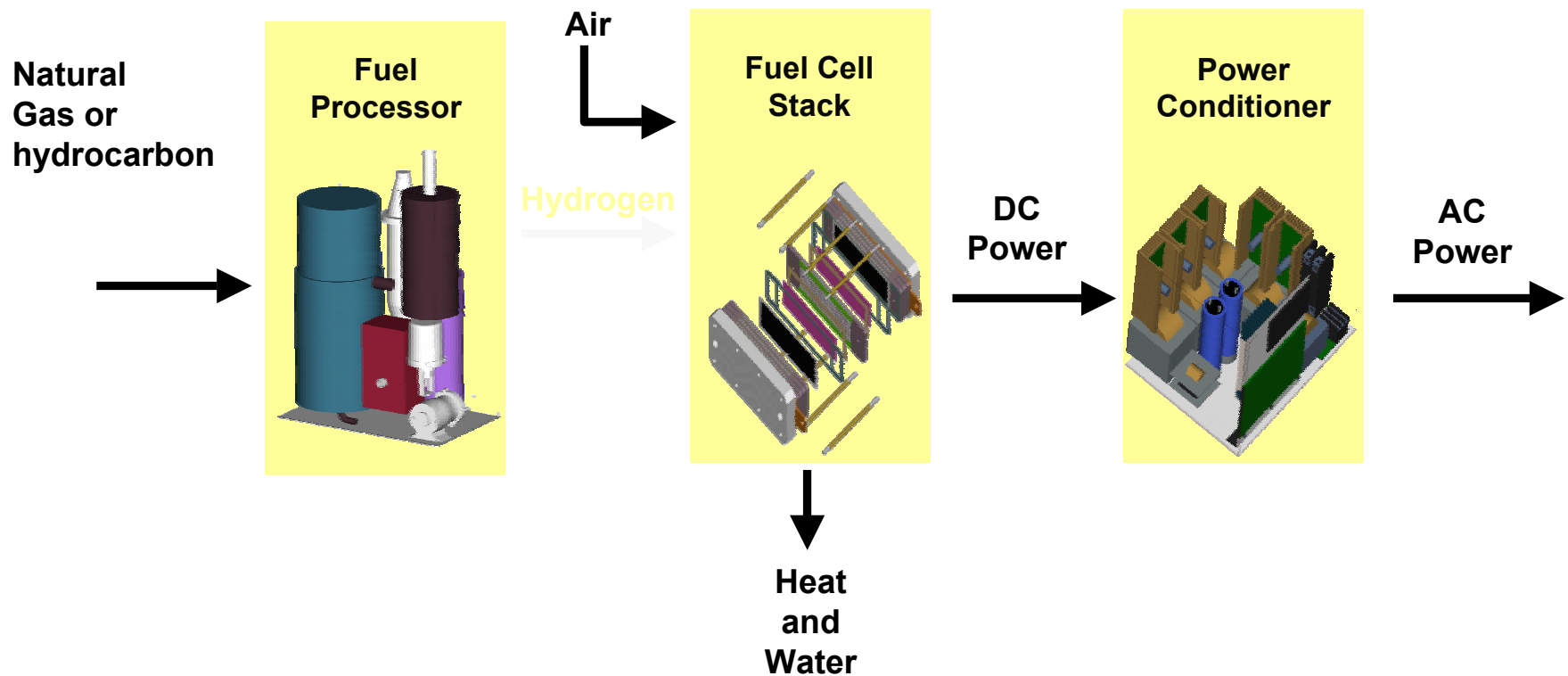
Designing a Fuel Cell

Operating Temperature

1000°C
950°C
900°C
850°C
800°C
750°C
700°C
650°C
600°C
550°C
500°C
450°C
400°C



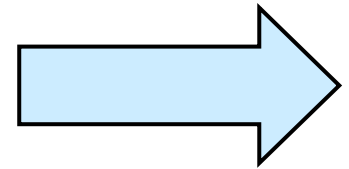
System Components



Integrated System



Fuel
Air
Water



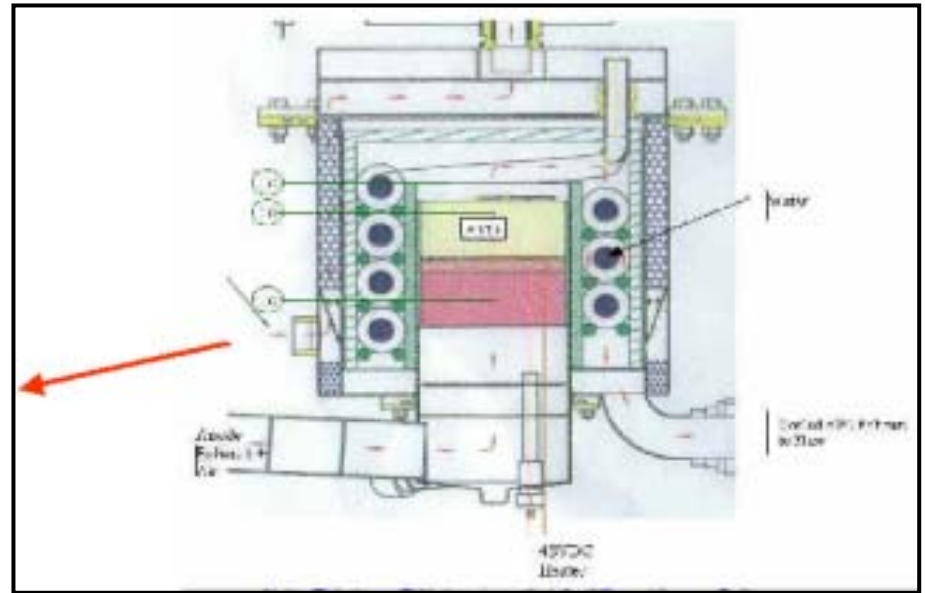
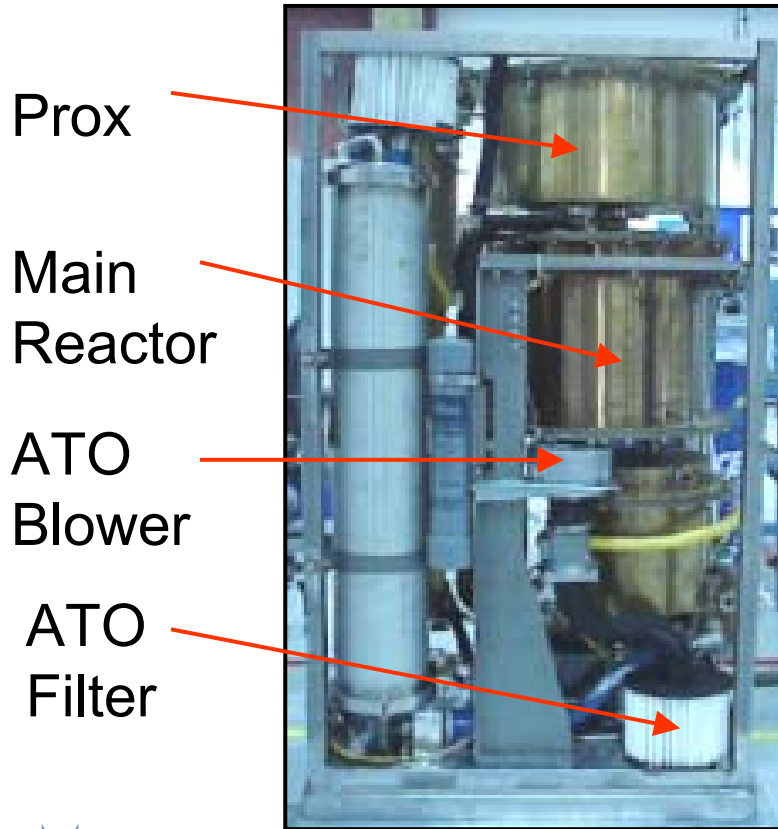
AC
Power
Heat

Fuel
Processor

Power
Generation

Inverter

Fuel Processor



Viewed with Fuel Processing
Module Side Panel Removed

Tubular Solid Oxide Fuel Cells



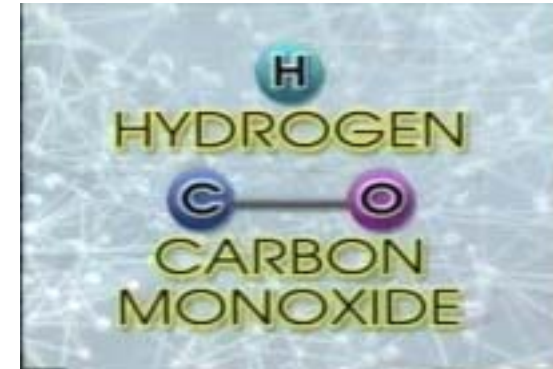
2003

- 47% efficiency
- > \$10,000/kW
- 100-220kW
- 70,000 hrs operation of 2 cells



2004-2008

- Near-term DG market
- 47- 63% efficiency
- Munhall, PA 15MW/yr manufacturing facility (\$4500/kW)
- 250kW - 550kW
- \$1,000-\$1,500/kW



Siemens Westinghouse/FCT 5 kW System



24" L x 31" W x 67" H

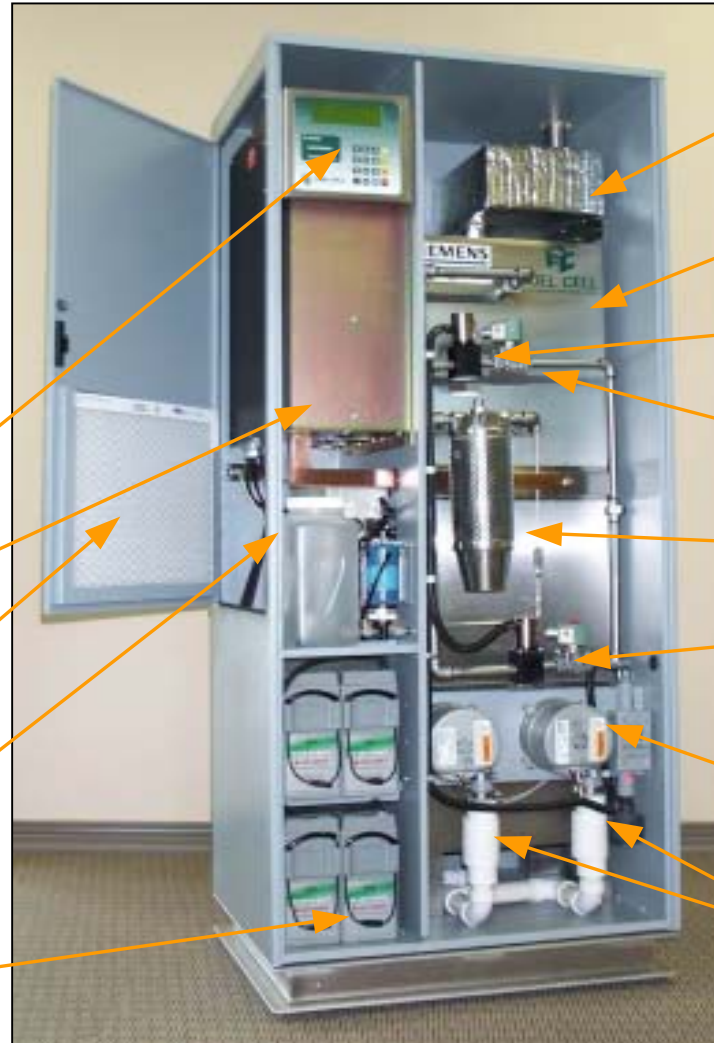
Data Display

10 kW DC/AC
Inverter

Inlet Air Filter

Control Computer
and Electronics

Lead/Acid
Battery Pack



Exhaust Heat
Exchanger

Siemens-Westinghouse
5 kW Cell Stack

Gas Control Valve
For Start-up Heater

Gas Shut-off Valve
For Start-up Heater

Desulfurizer

Cell Stack Gas
Control Valve

Cell Stack Gas
Shut-off Valve

Primary and Backup
Air Blowers



Molten Carbonate Fuel Cells



2003

- Demonstration
- 47% efficiency
- \$2,500-5,000/kW
- 250kW
- Internal reforming
- Torrington, CT manufacturing facility 50MW/year



2004-2008

- Near-term DG market
- 54% efficiency
- \$1,000-1,500/kW
- 250kW-3MW



FuelCell Energy Products

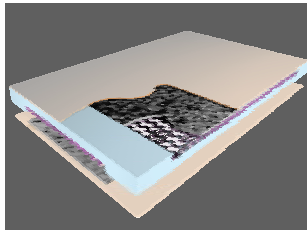


Building block approach provides scalability and a standardized product to manufacture

Sub-MW Power Plant



Sub-MW Module



Fuel Cell



Stack



MW Module



MW Power Plant



Phosphoric Acid Fuel Cells

1993

- “Commercially ready”



2002

- 250+ 200kW units
- ~40% efficiency
- \$4,500/kW
- 95-98% availability
- 4 million customers
- 4 million hours
- 99.99-99.9999 reliability



*DoD cost-shared
in 3/4 of units*



Cost of Electricity

$$\text{COE} = 0.125\text{CC}/\text{H} + 3.412\text{FC}/\text{eff} + \text{O\&M}/\text{H}$$

CC - \$4500/kW

Eff - 42%

O&M - 20

Hours - 7,000

FC - \$6/MBtu



SECA Industrial Teams



FuelCell Energy



DELPHI **Battelle**
Driving Tomorrow's Technology



Stacks provided by Global Thermoelectric



General Electric Company



SIEMENS
Westinghouse



Power Generation



Acumentrics
Advanced Power & Energy Technologies



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